



**POLYGEM**

Revision date 18-Jun-2024

# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision Number 1

## 1. Identification

### Product identifier

**Product Name** Part A: 580 FS

### Other means of identification

**Product Code(s)** FG-580A

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** Industrial use

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### **Supplier Address**

Polygem, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

**E-mail** sds@smooth-on.com

### Emergency telephone number

**Emergency Telephone** Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

### Classification

Skin sensitization	Category 1
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### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements



Warning

**Hazard statements**

H317 - May cause an allergic skin reaction

**Precautionary Statements - Prevention**

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Wear protective gloves/clothing and eye/face protection.  
 Avoid breathing dust/fume/gas/mist/vapors/spray.  
 Contaminated work clothing must not be allowed out of the workplace.

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention.  
 IF ON SKIN: Wash with plenty of water and soap.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Wash contaminated clothing before reuse.

**Precautionary Statements - Storage**

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Other information**

May be harmful if swallowed. May be harmful in contact with skin.

**3. Composition/information on ingredients**

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Benzyl alcohol	100-51-6	1 - 10	*
Quartz	14808-60-7	< 1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. First-aid measures**

**Description of first aid measures**

<b>General advice</b>	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
<b>Inhalation</b>	Remove to fresh air.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
<b>Ingestion</b>	Rinse mouth.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** Itching. Rashes. Hives.

**Effects of Exposure** May cause cancer.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** May cause sensitization in susceptible persons. Treat symptomatically.

**5. Fire-fighting measures**

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Large Fire** CAUTION: Use of water spray when fighting fire may be inefficient.

**Unsuitable extinguishing media** Do not scatter spilled material with high pressure water streams.

**Specific hazards arising from the chemical** Product is or contains a sensitizer. May cause sensitization by skin contact.

**Explosion data**

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** None.

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage****Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off

contaminated clothing and wash before reuse.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

**8. Exposure controls/personal protection**

**Control parameters**

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Quartz 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable particulate matter	TWA: 50 µg/m <sup>3</sup> (vacated) TWA: 0.1 mg/m <sup>3</sup> respirable dust : (250)/(%SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust

**Appropriate engineering controls**

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing.

**Respiratory protection** Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

**9. Physical and chemical properties**

**Information on basic physical and chemical properties**

**Physical state** Paste / Gel Liquid  
**Appearance** Translucent viscous liquid  
**Color** white  
**Odor** Aromatic  
**Odor threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	137.778 °C / 280 °F	None known
<b>Flash point</b>	No data available	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Relative vapor density</b>	No data available	None known
<b>Relative density</b>	1.2	None known
<b>Water solubility</b>	No data available	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known
<b><u>Other information</u></b>		
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	
<b>Softening point</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC content</b>	No information available	
<b>Liquid Density</b>	No information available	
<b>Bulk density</b>	No information available	

## 10. Stability and reactivity

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	None known based on information supplied.
<b>Incompatible materials</b>	None known based on information supplied.
<b>Hazardous decomposition products</b>	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available.
<b>Skin contact</b>	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May be harmful in contact with skin.

**Ingestion** Specific test data for the substance or mixture is not available.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** Itching. Rashes. Hives.

**Acute toxicity**

**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

**ATEmix (oral)** 3,006.10 mg/kg  
**ATEmix (dermal)** 4,888.00 mg/kg  
**ATEmix (inhalation-dust/mist)** 10.20 mg/l

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Benzyl alcohol 100-51-6	= 1230 mg/kg ( Rat )	= 2 g/kg ( Rabbit )	> 4178 mg/m <sup>3</sup> ( Rat ) 4 h

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** No information available.

**Serious eye damage/eye irritation** No information available.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Quartz 14808-60-7	A2	Group 1	Known	X

**Legend**

- ACGIH (American Conference of Governmental Industrial Hygienists)**
- A2 - Suspected Human Carcinogen
- IARC (International Agency for Research on Cancer)**
- Group 1 - Carcinogenic to Humans
- NTP (National Toxicology Program)**
- Known - Known Carcinogen
- Occupational Safety and Health Administration of the US Department of Labor**
- X - Present

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Target organ effects** Respiratory system, Eyes, Skin.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

**12. Ecological information**

**Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Benzyl alcohol 100-51-6	-	LC50: =460mg/L (96h, Pimephales promelas) LC50: =10mg/L (96h, Lepomis macrochirus)	-	EC50: =23mg/L (48h, water flea)

**Persistence and degradability** No information available.

**Bioaccumulation**

**Component Information**

Chemical name	Partition coefficient
Benzyl alcohol 100-51-6	1.05

**Other adverse effects** No information available.

**13. Disposal considerations**

**Disposal methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**14. Transport information**

**DOT** Not regulated

**15. Regulatory information**

**International Inventories**

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDSL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECI</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

**Legend:**

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AIIC** - Australian Inventory of Industrial Chemicals
- NZIoC** - New Zealand Inventory of Chemicals

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Quartz - 14808-60-7	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Limestone	X	X	X



1317-65-3			
Benzyl alcohol 100-51-6	-	X	X
Carbonic acid, magnesium salt (1:1) 546-93-0	X	X	X
Quartz 14808-60-7	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

**NFPA** Health hazards 2 Flammability 0 Instability 0 Special hazards -  
**HMIS** Health hazards 2\* Flammability 0 Physical hazards 0 Personal protection X  
*Chronic Hazard Star Legend \* = Chronic Health Hazard*

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Legend**  
 SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**  
 TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)  
 Ceiling Maximum limit value Sk\* Skin designation  
 + Sensitizers

**Key literature references and sources for data used to compile the SDS**  
 Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 Environmental Protection Agency  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 National Institute of Technology and Evaluation (NITE)  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 U.S. National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
 Organization for Economic Co-operation and Development Screening Information Data Set  
 World Health Organization

**Revision date** 18-Jun-2024  
**Revision Note** No information available.  
**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**



**POLYGEM**

Revision date 18-Jun-2024

# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision Number 1

## 1. Identification

### Product identifier

**Product Name** Part B: 580 FS

### Other means of identification

**Product Code(s)** FG-580B

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** Industrial use

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### **Supplier Address**

Polygem, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

**E-mail** sds@smooth-on.com

### Emergency telephone number

**Emergency Telephone** Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

### Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Reproductive toxicity	Category 1B

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements



Danger

**Hazard statements**

- H302 - Harmful if swallowed
- H312 - Harmful in contact with skin
- H315 - Causes skin irritation
- H317 - May cause an allergic skin reaction
- H319 - Causes serious eye irritation
- H360 - May damage fertility or the unborn child

**Precautionary Statements - Prevention**

- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Wear protective gloves/clothing and eye/face protection.
- Wash face, hands and any exposed skin thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- Avoid breathing dust/fume/gas/mist/vapors/spray.
- Contaminated work clothing must not be allowed out of the workplace.

**Precautionary Statements - Response**

- IF exposed or concerned: Get medical advice/attention.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If eye irritation persists: Get medical advice/attention.
- IF ON SKIN: Wash with plenty of water and soap.
- Call a POISON CENTER or doctor if you feel unwell.
- Take off contaminated clothing and wash it before reuse.
- If skin irritation or rash occurs: Get medical advice/attention.
- IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
- Rinse mouth.

**Precautionary Statements - Storage**

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Other information**

Toxic to aquatic life with long lasting effects.

**3. Composition/information on ingredients**

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
2,4,6-Tri(dimethylaminomethyl)phenol	90-72-2	1 - 10	*
Diethylenetriamine	111-40-0	1 - 10	*
Bisphenol A	80-05-7	1 - 10	*

Quartz	14808-60-7	<1	*
Carbon black	1333-86-4	<1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

#### 4. First-aid measures

##### Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. Wash off immediately with soap and plenty of water for at least 15 minutes. If symptoms persist, call a physician.
<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8). Avoid contact with skin, eyes or clothing.

##### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.
<b>Effects of Exposure</b>	May cause cancer. May cause adverse reproductive effects - such as birth defect, miscarriages, or infertility.

##### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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#### 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.

**8. Exposure controls/personal protection**

**Control parameters**

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Diethylenetriamine 111-40-0	TWA: 1 ppm Sk*	(vacated) TWA: 1 ppm (vacated) TWA: 4 mg/m <sup>3</sup>	TWA: 1 ppm TWA: 4 mg/m <sup>3</sup>
Quartz 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable particulate matter	TWA: 50 µg/m <sup>3</sup> (vacated) TWA: 0.1 mg/m <sup>3</sup> respirable dust : (250)/(%SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust
Carbon black 1333-86-4	TWA: 3 mg/m <sup>3</sup> inhalable particulate matter	TWA: 3.5 mg/m <sup>3</sup> (vacated) TWA: 3.5 mg/m <sup>3</sup>	IDLH: 1750 mg/m <sup>3</sup> TWA: 3.5 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup> Carbon black

			in presence of Polycyclic aromatic hydrocarbons PAH
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**Appropriate engineering controls**

**Engineering controls**                      Showers  
    Eyewash stations  
    Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**                      Wear safety glasses with side shields (or goggles).

**Hand protection**                              Wear suitable gloves. Impervious gloves.

**Skin and body protection**                      Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection**                      Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations**                      Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

**9. Physical and chemical properties**

**Information on basic physical and chemical properties**

**Physical state**                                      Paste / Gel Liquid  
**Appearance**                                      Gel  
**Color**    black  
**Odor**    Amines  
**Odor threshold**                                      No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	= 168.333 °C / 335 °F	None known
<b>Flash point</b>	> 121.111 °C / 250 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Relative vapor density</b>	No data available	None known
<b>Relative density</b>	1.04	None known
<b>Water solubility</b>	No data available	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known

Other information

<b>Explosive properties</b>	No information available
<b>Oxidizing properties</b>	No information available
<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC content</b>	No information available
<b>Liquid Density</b>	No information available
<b>Bulk density</b>	No information available

**10. Stability and reactivity**

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	None known based on information supplied.
<b>Incompatible materials</b>	Strong acids. Strong bases. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	None known based on information supplied.

**11. Toxicological information**Information on likely routes of exposure**Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

**Acute toxicity** Harmful if swallowed. Harmful by skin contact.

**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

<b>ATEmix (oral)</b>	1,926.80 mg/kg
<b>ATEmix (dermal)</b>	1,982.50 mg/kg
<b>ATEmix (inhalation-dust/mist)</b>	158.6341 mg/l

**Component Information**



Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2,4,6-Tri(dimethylaminomethyl)phenol 90-72-2	= 1200 mg/kg ( Rat )	= 1280 mg/kg ( Rat )	-
Diethylenetriamine 111-40-0	= 1080 mg/kg ( Rat )	= 672 mg/kg ( Rabbit )	= 70 mg/L ( Rat ) 4 h
Bisphenol A 80-05-7	= 3300 mg/kg ( Rat )	= 3000 mg/kg ( Rabbit )	> 170 mg/m <sup>3</sup> ( Rat ) 6 h
Carbon black 1333-86-4	> 15400 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	> 4.6 mg/m <sup>3</sup> ( Rat ) 4 h

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Quartz 14808-60-7	A2	Group 1	Known	X
Carbon black 1333-86-4	A3	Group 2B	-	X

**Legend**

**ACGIH (American Conference of Governmental Industrial Hygienists)**

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

**IARC (International Agency for Research on Cancer)**

Group 1 - Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

**NTP (National Toxicology Program)**

Known - Known Carcinogen

**Occupational Safety and Health Administration of the US Department of Labor**

X - Present

**Reproductive toxicity** Classification based on data available for ingredients. May damage fertility or the unborn child.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Target organ effects** Respiratory system, Eyes, Skin.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

**12. Ecological information**

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Diethylenetriamine 111-40-0	EC50: =1164mg/L (72h, Pseudokirchneriella subcapitata) EC50: =345.6mg/L (96h, Pseudokirchneriella subcapitata) EC50: =592mg/L (96h, Desmodesmus subspicatus)	LC50: =248mg/L (96h, Poecilia reticulata) LC50: =1014mg/L (96h, Poecilia reticulata)	-	EC50: =16mg/L (48h, Daphnia magna)
Bisphenol A 80-05-7	EC50: =2.5mg/L (96h, Pseudokirchneriella subcapitata)	LC50: 3.6 - 5.4mg/L (96h, Pimephales promelas) LC50: 4.0 - 5.5mg/L (96h, Pimephales promelas) LC50: =4mg/L (96h, Oncorhynchus mykiss) LC50: =9.9mg/L (96h, Brachydanio rerio)	-	EC50: =10.2mg/L (48h, Daphnia magna) EC50: =3.9mg/L (48h, Daphnia magna) EC50: 9.2 - 11.4mg/L (48h, Daphnia magna)

**Persistence and degradability** No information available.

**Bioaccumulation**

**Component Information**

Chemical name	Partition coefficient
Diethylenetriamine 111-40-0	-1.3
Bisphenol A 80-05-7	3.4

**Other adverse effects** No information available.

**13. Disposal considerations**

**Disposal methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**California Hazardous Waste Status** This product contains one or more substances that are listed with the State of California as a hazardous waste.

**14. Transport information**

DOT Not regulated

IATA Regulated

**UN number or ID number** 3334

**UN proper shipping name** Aviation regulated liquid, n.o.s. (Mercaptan-terminated polymer)

**Transport hazard class(es)** 9

**Packing group** III

**15. Regulatory information**

International Inventories

\*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

**TSCA** Contact supplier for inventory compliance status.

**DSL/NDSL** Contact supplier for inventory compliance status.

**EINECS/ELINCS** Contact supplier for inventory compliance status.

**ENCS** Contact supplier for inventory compliance status.

**IECSC** Contact supplier for inventory compliance status.

**KECI** Contact supplier for inventory compliance status.

**PICCS** Contact supplier for inventory compliance status.

**AIIC** Contact supplier for inventory compliance status.

**NZIoC** Contact supplier for inventory compliance status.

**Legend:**

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AIIC** - Australian Inventory of Industrial Chemicals
- NZIoC** - New Zealand Inventory of Chemicals

US Federal Regulations

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Bisphenol A - 80-05-7	1.0

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Bisphenol A - 80-05-7	Developmental Female Reproductive
Quartz - 14808-60-7	Carcinogen
Carbon black - 1333-86-4	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Limestone 1317-65-3	X	X	X
Diethylenetriamine 111-40-0	X	X	X
Bisphenol A 80-05-7	X	X	X
Carbonic acid, magnesium salt (1:1) 546-93-0	X	X	X
Quartz 14808-60-7	X	X	X
Carbon black 1333-86-4	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

**NFPA** Health hazards 2 Flammability 0 Instability 0 Special hazards -  
**HMIS** Health hazards 2\* Flammability 0 Physical hazards 0 Personal protection X  
*Chronic Hazard Star Legend \* = Chronic Health Hazard*

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Legend**

SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGl(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Revision date** 18-Jun-2024  
**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**