

**SAFETY DATA SHEET  
SMOOTH-ON FLEX ADDITIVE**

**SECTION 1: IDENTIFICATION****1.1. Product Identifier: Smooth-On Flex Additive**

**Product Form:** Mixture

**Product Name:** Flex Additive

**1.2. Intended Use of the Product**

Aqueous polymeric material

**1.3. Name, Address, and Telephone of the Responsible Party**

Smooth-On

5600 Lower Macungie Road

Macungie, PA 18062

800-762-0744

**1.4. Emergency Telephone Number**

**Emergency Number** : ChemTel Inc.  
1305 North Florida Avenue  
Tampa, FL 33602 USA  
813-248-0573  
[www.chemtelinc.com](http://www.chemtelinc.com)

**SECTION 2: HAZARDS IDENTIFICATION****2.1. Classification of the Substance or Mixture****GHS-US/CA Classification**

GHS classification in accordance with 29 CFR 1910.1200. Not a hazardous substance or mixture.

**2.2. Label Elements****GHS-US/CA Labeling**

No labeling applicable according to 29 CFR 1910.1200 and the Hazardous Products Regulations (HPR) SOR/2015-17.\

**2.3. Other Hazards**

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

**2.4. Unknown Acute Toxicity (GHS-US/CA)**

No additional information available

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS****3.1. Substance**

This product is a mixture.

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#### 3.2. Mixture

<u>Component</u>	<u>CAS Reg. Number</u>	<u>Concentration</u>
Acrylic Copolymer	Confidential	28.0 – 29.5 %
Ammonia	1336-21-6	< 0.05 %
Water	7732-18-5	82.0 – 88.0 %

07/28/2022

EN (English US)

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## SECTION 4: FIRST AID MEASURES

#### 4.1. Description of First-aid Measures

**General:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

**Inhalation:** When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

**Skin Contact:** Remove contaminated clothing. Wash with plenty of soap and water. Obtain medical attention if irritation develops or persists.

**Eye Contact:** Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

**Ingestion:** Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

#### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

**General:** Not expected to present a significant hazard under anticipated conditions of normal use.

**Inhalation:** Prolonged exposure may cause irritation.

**Skin Contact:** Prolonged exposure may cause skin irritation. Repeated or prolonged contact will cause

**Eye Contact:** May cause slight irritation to eyes. May cause mechanical eye irritation.

**Ingestion:** Ingestion may cause adverse effects.

**Chronic Symptoms:** None expected under normal conditions of use.

#### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: FIRE-FIGHTING MEASURES

#### 5.1. Extinguishing Media

**Suitable Extinguishing Media:** Water spray, fog, carbon dioxide (CO<sub>2</sub>), alcohol-resistant foam, or dry chemical.

**Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

#### 5.2. Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** Not considered flammable but may burn at high temperatures.

**Explosion Hazard:** Product is not explosive.

**Reactivity:** Hazardous reactions will not occur under normal conditions.

#### 5.3. Advice for Firefighters

**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.

**Firefighting Instructions:** Use water spray or fog for cooling exposed containers.

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**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including  
**Hazardous Combustion Products:** Carbon dioxide and carbon monoxide, oxides of sulfur, nitrogen and phosphorous, various

#### 5.4. Reference to Other Sections

Refer to Section 9 for flammability properties.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

**General Measures:** Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

#### 6.1.1. For Non-Emergency Personnel

**Protective Equipment:** Use appropriate personal protective equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

#### 6.1.2. For Emergency Personnel

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and Materials for Containment and Cleaning Up

**For Containment:** Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

**Methods for Cleaning Up:** Clear up rapidly by scoop or vacuum. Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

**Additional Hazards When Processed:** This material may present a combustible dust hazard in its dried form.

**Precautions for Safe Handling:** Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

**Technical Measures:** Comply with applicable regulations.

**Storage Conditions:** Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight,

**Incompatible Materials:** Strong acids, strong bases, strong oxidizers.

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### 7.3. Specific

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

### 8.2. Exposure Controls

**Appropriate Engineering Controls:** Suitable eye/body wash equipment should be available in the vicinity of any potential exposure.

Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

**Personal Protective Equipment:** Gloves. Protective clothing. Safety glasses.



**Materials for Protective Clothing:** Chemically resistant materials and fabrics.

**Hand Protection:** Wear protective gloves.

**Eye and Face Protection:** Chemical goggles or safety glasses.

**Skin and Body Protection:** Wear suitable protective clothing.

**Respiratory Protection:** If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

**Other Information:** When using, do not eat, drink or smoke.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on Basic Physical and Chemical Properties

<b>Physical State</b>	: Liquid
<b>Appearance</b>	: Milky Emulsion
<b>Odor</b>	: Very slight
<b>Odor Threshold</b>	: No data available
<b>pH</b>	: 6.0 – 7.0
<b>Evaporation Rate</b>	: No data available
<b>Melting Point</b>	: 0°C (32°F)
<b>Freezing Point</b>	: 0°C (32°F)
<b>Boiling Point</b>	: 100°C (212°F)
<b>Flash Point</b>	: Not flammable
<b>Auto-ignition Temperature</b>	: No data available
<b>Decomposition Temperature</b>	: No data available
<b>Flammability (solid, gas)</b>	: Not applicable
<b>Lower Flammable Limit</b>	: No data available

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<b>Upper Flammable Limit</b>	: No data available
<b>Vapor Pressure</b>	: No data available
<b>Relative Vapor Density at 20°C</b>	: No data available
<b>Relative Density</b>	: >1 (Air = 1.0)
<b>Specific Gravity</b>	: 1.0 – 1.1
<b>Solubility</b>	: Miscible with Water
<b>Partition Coefficient: N-Octanol/Water</b>	: No data available
<b>Viscosity</b>	: < 500 cps

**SECTION 10: STABILITY AND REACTIVITY****10.1. Reactivity:**

Hazardous reactions will not occur under normal conditions.

**10.2. Chemical Stability:**

Stable under recommended handling and storage conditions (see section 7).

**10.3. Possibility of Hazardous Reactions:**

Hazardous polymerization will not occur.

**10.4. Conditions to Avoid:**

Direct sunlight, extremely high or low temperatures, and incompatible materials.

**10.5. Incompatible Materials:**

Strong acids, strong bases, strong oxidizers.

**10.6. Hazardous Decomposition Products:**

Thermal decomposition may produce: Carbon dioxide and carbon monoxide, oxides of sulfur, nitrogen and phosphorous, various hydrocarbons.

**SECTION 11: TOXICOLOGICAL INFORMATION****11.1. Information on Toxicological Effects - Product**

**Acute Toxicity (Oral):** Not classified

**Acute Toxicity (Dermal):** Not classified

**Acute Toxicity (Inhalation):** Not classified

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**LD50 and LC50 Data:**

No additional information available **Skin Corrosion/Irritation:** Not classified **Eye Damage/Irritation:** Not classified  
**Respiratory or Skin Sensitization:** Not classified **Germ Cell Mutagenicity:** Not classified **Carcinogenicity:** Not classified  
**Specific Target Organ Toxicity (Repeated Exposure):** Not classified  
**Reproductive Toxicity:** Not classified  
**Specific Target Organ Toxicity (Single Exposure):** Not classified  
**Aspiration Hazard:** Not classified  
**Symptoms/Injuries After Inhalation:** Prolonged exposure may cause irritation.  
**Symptoms/Injuries After Skin Contact:** Prolonged exposure may cause skin irritation. Repeated or prolonged contact will cause mechanical irritation.  
**Symptoms/Injuries After Eye Contact:** May cause slight irritation to eyes. May cause mechanical eye irritation.  
**Symptoms/Injuries After Ingestion:** Ingestion may cause adverse effects.  
**Chronic Symptoms:** None expected under normal conditions of use.  
**Potential Adverse human health effects and symptoms:** Based on available data, the classification criteria are not met.

**11.2. Information on Toxicological Effects - Ingredient(s)**

**LD50 and LC50 Data:** No data available

**SECTION 12: ECOLOGICAL INFORMATION**

**12.1. Toxicity**

**Ecology - General:** Not classified.

**12.2. Persistence and Degradability**

SC6713	
Persistence and Degradability	Not established.

**12.3. Bioaccumulative Potential**

SC6713	
Bioaccumulative Potential	Not established.

**12.4. Mobility in Soil**

No additional information available

**12.5. Other Adverse Effects**

**Other Information:** Avoid release to the environment.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**13.1. Waste treatment methods**

**Waste Treatment Methods:** Can be landfilled or incinerated, when in compliance with local regulations.  
**Sewage Disposal Recommendations:** Do not dispose of waste into sewer.  
**Waste Disposal Recommendations:** Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.  
**Additional Information:** Recover or recycle if possible.  
**Ecology - Waste Materials:** Avoid release to the environment.

**SAFETY DATA SHEET  
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The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

**14.1. In Accordance with DOT**

Not regulated for transport

**14.2. In Accordance with IMDG**

Not regulated for transport

**14.3. In Accordance with IATA**

Not regulated for transport

**14.4. In Accordance with TDG**

Not regulated for transport

**SECTION 15: REGULATORY INFORMATION****15.1. US Federal Regulations**

TSCA – All components of this product are on the TSCA Inventory List or are exempt from TSCA Inventory requirements.

**SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION**

Date of Preparation or Latest : 07/29/2022

**Other Information**

: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17.