



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 28-Aug-2024

Revision Number 1

## 1. Identification

### Product identifier

**Product Name** Part A:  
XTC-3D  
Epsilon Pro

### Other means of identification

**Product Code(s)** FG-1123A

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** Formulated Epoxy Resin

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Supplier Address

Smooth-On, Inc., 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

**E-mail** sds@smooth-on.com

### Emergency telephone number

**Emergency Telephone** Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

### Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements



Warning

**Hazard statements**

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H332 - Harmful if inhaled

**Precautionary Statements - Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wash face, hands and any exposed skin thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water and soap.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor if you feel unwell.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Other information**

Harmful to aquatic life with long lasting effects.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Bisphenol A diglycidyl ether	1675-54-3	75 - 90	*
Benzyl alcohol	100-51-6	10 - 20	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

**Description of first aid measures**

**General advice**

Show this safety data sheet to the doctor in attendance.

**Inhalation**

Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.

**Eye contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open

while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

#### **Most important symptoms and effects, both acute and delayed**

**Symptoms** Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Coughing and/ or wheezing. Difficulty in breathing.

**Effects of Exposure** No information available.

#### **Indication of any immediate medical attention and special treatment needed**

**Note to physicians** May cause sensitization in susceptible persons. Treat symptomatically.

### **5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### **6. Accidental release measures**

#### **Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

#### **Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

### Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

## 8. Exposure controls/personal protection

### Control parameters

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

### Appropriate engineering controls

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves. Impervious gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection** Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Translucent viscous liquid
<b>Color</b>	No information available
<b>Odor</b>	Mild
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	No data available	None known
<b>Flash point</b>	> 148.8889 °C / 300.000 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	above 200 °F	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Relative vapor density</b>	No data available	None known
<b>Relative density</b>	1.0 – 1.2	None known
<b>Water solubility</b>	Insoluble in water	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	5,000 – 20,000 cPs	None known
<b>Dynamic viscosity</b>	No data available	None known

<u>Other information</u>	
<b>Explosive properties</b>	No information available
<b>Oxidizing properties</b>	No information available
<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC content</b>	No information available
<b>Liquid Density</b>	No information available
<b>Bulk density</b>	No information available

**10. Stability and reactivity**

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	Excessive heat.
<b>Incompatible materials</b>	Strong acids. Strong bases. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	None known based on information supplied.

**11. Toxicological information**

Information on likely routes of exposure

**Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of
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respiratory tract. Harmful by inhalation. (based on components).

**Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

**Skin contact** May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

**Ingestion** Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Coughing and/ or wheezing.

**Acute toxicity** Harmful by inhalation.

#### **Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 5,232.00 mg/kg

ATEmix (dermal) 9,263.50 mg/kg

ATEmix (inhalation-dust/mist) 4.40 mg/l

#### **Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Bisphenol A diglycidyl ether 1675-54-3	= 11300 µL/kg ( Rat )	= 20000 mg/kg ( Rabbit )	-
Benzyl alcohol 100-51-6	= 1230 mg/kg ( Rat )	= 2 g/kg ( Rabbit )	> 4178 mg/m <sup>3</sup> ( Rat ) 4 h

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Bisphenol A diglycidyl ether 1675-54-3	-	Group 3	-	-

#### **Legend**

**IARC (International Agency for Research on Cancer)**

Group 3 - Not Classifiable as to Carcinogenicity in Humans

**Reproductive toxicity** No information available.

<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Target organ effects</b>	Respiratory system, Eyes.
<b>Aspiration hazard</b>	No information available.
<b>Other adverse effects</b>	No information available.
<b>Interactive effects</b>	No information available.

## 12. Ecological information

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Benzyl alcohol 100-51-6	-	LC50: =460mg/L (96h, Pimephales promelas) LC50: =10mg/L (96h, Lepomis macrochirus)	-	EC50: =23mg/L (48h, water flea)

**Persistence and degradability** No information available.

### Bioaccumulation

#### Component Information

Chemical name	Partition coefficient
Bisphenol A diglycidyl ether 1675-54-3	2.33
Benzyl alcohol 100-51-6	1.05

**Other adverse effects** No information available.

## 13. Disposal considerations

### Disposal methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

**DOT** Not regulated

<b>TDG</b>	Regulated
<b>UN number or ID number</b>	3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III
<b>Marine pollutant</b>	Marine pollutant.

<b>IATA</b>	Regulated
<b>UN number or ID number</b>	UN 3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III

<b>IMDG</b>	Regulated
<b>UN number or ID number</b>	UN 3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
<b>Subsidiary hazard class</b>	9
<b>Packing group</b>	III
<b>EmS-No.</b>	F-A, S-F
<b>Marine Pollutant</b>	Marine pollutant

## 15. Regulatory information

### International Inventories

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECI</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

#### **Legend:**

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AIIC** - Australian Inventory of Industrial Chemicals
- NZIoC** - New Zealand Inventory of Chemicals

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.



**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Benzyl alcohol 100-51-6	-	X	X
Silica, amorphous, fumed, crystalline-free 112945-52-5	-	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2*	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

*Chronic Hazard Star Legend*                      \* = Chronic Health Hazard

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Legend**

SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 Environmental Protection Agency  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal

Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Revision date** 28-Aug-2024  
**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**