



SAFETY DATA SHEET

Revision date 19-Sep-2024

Revision Number 1

1. Identification

Product identifier

Product Name Part B: Mold Max Series; FastCat™ 20, 25, 30; Silicone 1515 and 3030

Other means of identification

Product Code(s) FG-231B

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Silicone Elastomer Crosslinker.

Restrictions on use No information available.

Details of the supplier of the safety data sheet

Manufacturer

Smooth-On, Inc., 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone CHEMTEL +01-813-248-0585

2. Hazard(s) identification

Classification

Flammable liquids	Category 4 - (H227)
Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)

Label elements

Warning

Hazard statements

H227 - Combustible liquid.

H332 - Harmful if inhaled.



Exclamation mark

Precautionary Statements - Prevention

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P271 - Use only outdoors or in a well-ventilated area.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Inhalation

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 - Call a POISON CENTER or doctor if you feel unwell.

Fire

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Precautionary Statements - Storage

P403 - Store in a well-ventilated place.

Precautionary Statements - Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant.

Other information

Very toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%
Silicic acid (H ₄ SiO ₄), tetraethyl ester	78-10-4	5 - <10
Silane, triethoxyoctyl-	2943-75-1	3 - <5

4. First-aid measures

Description of first aid measures

General advice

Show this safety data sheet to the doctor in attendance.

Inhalation

Remove to fresh air. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing.

Skin contact

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Ingestion

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get medical attention.

Self-protection of the first aider

Remove all sources of ignition Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination Avoid breathing vapors or mists Use personal protective equipment as required See section 8 for more information

Most important symptoms and effects, both acute and delayed

Symptoms

Coughing and/ or wheezing. Difficulty in breathing.

Effects of Exposure

No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO ₂). Water spray. Alcohol resistant foam.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.
Special protective actions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material. Ensure adequate ventilation. Avoid breathing vapors or mists.
Other information	Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so.
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Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of liquid spill for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage**Precautions for safe handling**

Advice on safe handling	Use personal protection equipment. Do not breathe vapor or mist. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges. Use with local exhaust ventilation. Handle in accordance with good industrial hygiene and safety practice. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this
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product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep out of the reach of children.

8. Exposure controls/personal protection

Control parameters

Exposure Limits NOM-010-STPS-2014.

Chemical name	Mexico
Silicic acid (H4SiO4), tetraethyl ester 78-10-4	VLE-PPT: 10 ppm

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Appropriate hand protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction

Skin and body protection Appropriate skin and body protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Respiratory protection Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Translucent viscous liquid
Color No information available
Odor Sweet

Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 211.1111 °C / 412.000 °F	None known
Flash point	> 65.5556 °C / 150.000 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	1.0 - 1.1	None known
Water solubility	Insoluble in water	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	< 100 centipoise	None known

Other information

Oxidizing properties	No information available.
Explosive properties	No information available.
Molecular weight	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks. Excessive heat.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Harmful by inhalation. (based on components).
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Coughing and/ or wheezing.

Acute toxicity Harmful by inhalation.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 7,368.17 mg/kg
 ATEmix (dermal) 6,189.50 mg/kg
 ATEmix (inhalation-dust/mist) 1.50 mg/l

Unknown acute toxicity**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	= 6270 mg/kg (Rat)	= 5878 mg/kg (Rabbit)	= 10 mg/L (Rat) 4 h > 16.8 mg/L (Rat) 4 h
Silane, triethoxyoctyl- 2943-75-1	= 10060 µL/kg (Rat)	= 6730 mg/kg (Rabbit) > 8000 mg/kg (Rabbit)	> 22 ppm (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Interactive effects No information available.

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Target organ effects Liver, Kidney, Respiratory system, Eyes, Skin, Blood.

Aspiration hazard No information available.

Other information No information available.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	-	LC50: >245mg/L (96h, Danio rerio)	-	-
Silane, triethoxyoctyl- 2943-75-1	-	LC50: >0.055mg/L (96h, Oncorhynchus mykiss)	-	-

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Silane, triethoxyoctyl- 2943-75-1	6.41

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

14. Transport information

MEX Not regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

TDG Not regulated

DOT

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECI	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECI** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AIIC** - Australian Inventory of Industrial Chemicals
- NZIoC** - New Zealand Inventory of Chemicals

16. Other information

NFPA	Health hazards 3	Flammability 2	Instability 0	Special hazards -
HMIS	Health hazards 2	Flammability 2	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

- SVHC: Substances of Very High Concern for Authorization:
- PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
- vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
- STOT: Specific Target Organ Toxicity
- ATE: Acute Toxicity Estimate
- LC50: 50% Lethal Concentration
- LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

- Agency for Toxic Substances and Disease Registry (ATSDR)
- U.S. Environmental Protection Agency ChemView Database
- European Food Safety Authority (EFSA)
- Environmental Protection Agency
- Acute Exposure Guideline Level(s) (AEGl(s))
- U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
- U.S. Environmental Protection Agency High Production Volume Chemicals
- Food Research Journal
- Hazardous Substance Database
- International Uniform Chemical Information Database (IUCLID)
- National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision date 19-Sep-2024

Revision Note No information available.

NOM-018-STPS-2015

The information is believed to be accurate, but it is not exhaustive and must be used only as guidance. It is based on the current state of knowledge of the chemical substance or mixture and is applicable to the appropriate safety precautions for the product.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet