



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision date 19-Sep-2024

Revision Number 3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Safety data sheet number FG-231B
Product Name Part B: Mold Max Series; FastCat™ 20, 25, 30; Silicone 1515 and 3030

Other means of identification

Unique Formula Identifier (UFI) R0U2-K01T-A003-Q61U
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Silicone Elastomer Crosslinker
Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier

Smooth-On, Inc., 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com
For further information, please contact

E-mail address sds@smooth-on.com

1.4. Emergency telephone number

Emergency Telephone CHEMTEL +01-813-248-0585

Emergency Telephone - §45 - (EC)1272/2008	
Europe	112
Austria	01 406 43 43
Belgium	070 245 245
Bulgaria	+359 9154 233
Croatia	+385 1 2348 342
Cyprus	1401
Czech Republic	224 91 92 93 22191 54 02
Denmark	+45 8212 1212
Estonia	16662
Finland	Maksuton Puhelu: 0800 147 111 Normihinta: +358 9 471 977
France	+33 01 45 42 59 59
Germany	112
Greece	(0030) 2107793777
Hungary	+36 80 201 199

Iceland	+354 543 2222
Ireland	01 837 9964 01 809 2566
Italy	06 3054 343
Latvia	+370 (5) 2362052
Liechtenstein	01 406 43 43
Lithuania	+370 5 236 20 52 +370 687 533 78
Luxembourg	(+352) 8002 5500
Netherlands	+31 (0) 88 755 8000
Norway	22 59 13 00
Poland	+48 22 619 66 54
Portugal	+351 800 250 250
Romania	+40 21 599 2300
Slovakia	+421 2 5477 4166
Spain	+34 91 562 04 20
Sweden	112
Switzerland	145
United Kingdom	0344 892 0111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)
Acute aquatic toxicity	Category 1 - (H400)
Chronic aquatic toxicity	Category 1 - (H410)

2.2. Label elements



Signal word

Warning

Hazard statements

H332 - Harmful if inhaled.

H410 - Very toxic to aquatic life with long lasting effects.

Precautionary Statements - EU (§28, 1272/2008)

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P271 - Use only outdoors or in a well-ventilated area.

P273 - Avoid release to the environment.

P312 - Call a POISON CENTER or doctor if you feel unwell.

P391 - Collect spillage.

P501 - Dispose of contents/ container to an approved waste disposal plant.

2.3. Other hazards

No information available.

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical name	Weight-%	REACH registration number	EC No (EU Index No)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	< 10	Below threshold reportable quantity or otherwise exempt	201-083-8 (014-005-00-0)	Acute Tox. 4 (H332) Eye Irrit. 2 (H319) STOT SE 3 (H335) Flam. Liq. 3 (H226)	-	-	-

If "No data available" is reported in the REACH Registration Number column, then the chemical substance is imported in quantities that are below the REACH registration threshold or are otherwise exempt from registration
"Below import reportable quantity threshold or otherwise exempt"

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

No information available

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	6270	5878	10 16.8	No data available	No data available

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get medical attention.

- Methods for containment** Prevent further leakage or spillage if safe to do so.
- Methods for cleaning up** Take up mechanically, placing in appropriate containers for disposal.
- Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product.

General hygiene considerations Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical name	European Union	Austria	Belgium	Bulgaria	Croatia
Silicic acid (H4SiO4), tetraethyl ester 78-10-4	TWA: 44 mg/m ³ TWA: 5 ppm	TWA: 5 ppm TWA: 44 mg/m ³ STEL 10 ppm STEL 88 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 44 mg/m ³ TWA: 5 ppm	TWA: 5 ppm TWA: 44 mg/m ³
Chemical name	Cyprus	Czech Republic	Denmark	Estonia	Finland
Silicic acid (H4SiO4), tetraethyl ester 78-10-4	TWA: 44 mg/m ³ TWA: 5 ppm	TWA: 50 mg/m ³ Ceiling: 200 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³ STEL: 10 ppm STEL: 88 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 5 ppm TWA: 43 mg/m ³ STEL: 10 ppm STEL: 86 mg/m ³
Chemical name	France	Germany TRGS	Germany DFG	Greece	Hungary
Silicic acid (H4SiO4), tetraethyl ester 78-10-4	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 1.4 ppm TWA: 12 mg/m ³	TWA: 10 ppm TWA: 86 mg/m ³ Peak: 10 ppm Peak: 86 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 44 mg/m ³ TWA: 5 ppm
Chemical name	Ireland	Italy MDLPS	Italy AIDII	Latvia	Lithuania
Silicic acid (H4SiO4),	TWA: 5 ppm	TWA: 44 mg/m ³	TWA: 10 ppm	TWA: 44 mg/m ³	TWA: 44 mg/m ³

tetraethyl ester 78-10-4	TWA: 44 mg/m ³ STEL: 15 ppm STEL: 132 mg/m ³	TWA: 5 ppm	TWA: 85 mg/m ³	TWA: 5 ppm	TWA: 5 ppm
Chemical name	Luxembourg	Malta	Netherlands	Norway	Poland
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	TWA: 44 mg/m ³ TWA: 5 ppm	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³ STEL: 10 ppm STEL: 66 mg/m ³	TWA: 44 mg/m ³
Chemical name	Portugal	Romania	Slovakia	Slovenia	Spain
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 44 mg/m ³ TWA: 5 ppm	TWA: 5 ppm TWA: 44 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³ STEL: 5 ppm STEL: 44 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³
Chemical name	Sweden		Switzerland	United Kingdom	
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	NGV: 5 ppm NGV: 44 mg/m ³ Bindande KGV: 10 ppm Bindande KGV: 86 mg/m ³		TWA: 5 ppm TWA: 44 mg/m ³	TWA: 5 ppm TWA: 44 mg/m ³ STEL: 15 ppm STEL: 132 mg/m ³	

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) - Workers No information available

Chemical name	Oral	Dermal	Inhalation
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	-	56 mg/kg bw/day [4] [6] 56 mg/kg bw/day [4] [7]	-
Silane, triethoxyoctyl- 2943-75-1	-	2.5 mg/kg bw/day [4] [6]	17.6 mg/m ³ [4] [6]

Derived No Effect Level (DNEL) - General Public No information available.

Chemical name	Oral	Dermal	Inhalation
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	-	3 mg/kg bw/day [4] [6] 3 mg/kg bw/day [4] [7]	14 mg/m ³ [4] [6] 14 mg/m ³ [4] [7] 14 mg/m ³ [5] [6] 14 mg/m ³ [5] [7]
Silane, triethoxyoctyl- 2943-75-1	1.25 mg/kg bw/day [4] [6]	-	4.3 mg/m ³ [4] [6]

Predicted No Effect Concentration (PNEC) No information available.

Chemical name	Freshwater	Freshwater (intermittent release)	Marine water	Marine water (intermittent release)	Air
Silicic acid (H ₄ SiO ₄), tetraethyl ester 78-10-4	0.19 mg/L	10 mg/L	0.019 mg/L	-	-

Chemical name	Freshwater sediment	Marine sediment	Sewage treatment	Soil	Food chain
Silicic acid (H4SiO4), tetraethyl ester 78-10-4	0.83 mg/kg sediment dw	0.083 mg/kg sediment dw	4000 mg/L	0.05 mg/kg soil dw	-

8.2. Exposure controls

Engineering controls No information available.

Personal protective equipment

Eye/face protection Appropriate eye/face protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Hand protection Appropriate hand protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Skin and body protection Appropriate skin and body protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Respiratory protection Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Color No information available
Odor Sweet.
Odor threshold No information available

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 211.1111 °C	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	> 65.5556 °C	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	< 100 centipoise	None known

Water solubility	Insoluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapor pressure	No data available	None known
Relative density	1.0 - 1.1	None known
Bulk density	No data available	
Liquid Density	No data available	
Relative vapor density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

9.2.1. Information with regard to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. Harmful by inhalation. (based

on components).

Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Coughing and/ or wheezing.

Acute toxicity Harmful by inhalation.

Numerical measures of toxicity

No information available

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	7,368.17 mg/kg
ATEmix (dermal)	6,189.50 mg/kg
ATEmix (inhalation-dust/mist)	1.50 mg/l

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Silicic acid (H4SiO4), tetraethyl ester	= 6270 mg/kg (Rat)	= 5878 mg/kg (Rabbit)	= 10 mg/L (Rat) 4 h > 16.8 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Silicic acid (H ₄ SiO ₄), tetraethyl ester	-	LC50: >245mg/L (96h, Danio rerio)	-	-

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
Silicic acid (H ₄ SiO ₄), tetraethyl ester	The substance is not PBT / vPvB PBT assessment does not apply

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

SECTION 14: Transport information

IATA

- 14.1 UN number or ID number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special precautions for user
Special Provisions None

IMDG

- 14.1 UN number or ID number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special precautions for user
Special Provisions None
- 14.7 Maritime transport in bulk according to IMO instruments No information available

RID

- 14.1 UN number or ID number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special precautions for user
Special Provisions None

ADR

- 14.1 UN number or ID number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special precautions for user
Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorization per REACH Annex XIV
Silicic acid (H4SiO4), tetraethyl ester - 78-10-4	75	-

Persistent Organic Pollutants**Ozone-depleting substances (ODS) regulation (EC) 1005/2009****International Inventories**

TSCA	Contact supplier for inventory compliance status
DSL/NDSL	Contact supplier for inventory compliance status
EINECS/ELINCS	Contact supplier for inventory compliance status
ENCS	Contact supplier for inventory compliance status
IECSC	Contact supplier for inventory compliance status
KECI	Contact supplier for inventory compliance status
PICCS	Contact supplier for inventory compliance status
AIIC	Contact supplier for inventory compliance status
NZIoC	Contact supplier for inventory compliance status

Legend:

TSCA	- United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL	- Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS	- European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS	- Japan Existing and New Chemical Substances
IECSC	- China Inventory of Existing Chemical Substances
KECL	- Korean Existing and Evaluated Chemical Substances
PICCS	- Philippines Inventory of Chemicals and Chemical Substances
AIIC	- Australian Inventory of Industrial Chemicals
NZIoC	- New Zealand Inventory of Chemicals

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information**Key or legend to abbreviations and acronyms used in the safety data sheet****Full text of H-Statements referred to under section 3**

H226 - Flammable liquid and vapor
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H335 - May cause respiratory irritation

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	SK*	Skin designation
+	Sensitizers		

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
 European Chemicals Agency (ECHA) (ECHA_API)
 Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Revision date 19-Sep-2024

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information

relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet