



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 27-Nov-2024

Revision Number 1

## 1. Identification

### Product identifier

Product Name Part A: Simpack™ 80A-II

### Other means of identification

Product Code(s) FG-2476A

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended use Polyurethane Elastomer

Restrictions on use No information available

### Details of the supplier of the safety data sheet

#### Supplier Address

Smooth-On, Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

### Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

### Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 3
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements



Danger

**Hazard statements**

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H331 - Toxic if inhaled

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H335 - May cause respiratory irritation

**Precautionary Statements - Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wash face, hands and any exposed skin thoroughly after handling.

In case of inadequate ventilation wear respiratory protection.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water and soap.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor.

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Other information**

May be harmful in contact with skin. Toxic to aquatic life with long lasting effects.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
4,4'-Methylenedicyclohexyl diisocyanate	5124-30-1	30 - 60	*
2,2,4-Trimethyl-1,3-pentanediol diisobutyrate	6846-50-0	7 - 13	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

**Description of first aid measures**

**General advice**

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

<b>Inhalation</b>	May cause allergic respiratory reaction. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	May produce an allergic reaction. Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. See section 8 for more information. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Do not breathe vapor or mist.

#### **Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Coughing and/ or wheezing. Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Difficulty in breathing.
<b>Effects of Exposure</b>	No information available.

#### **Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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### **5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by inhalation. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### **6. Accidental release measures**

#### **Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Do not breathe vapor or mist.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Do not breathe vapor or mist. Handle product only in closed system or provide appropriate exhaust ventilation.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

**8. Exposure controls/personal protection**

**Control parameters**

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
4,4' Methylene-dicyclohexyl diisocyanate 5124-30-1	TWA: 0.005 ppm	(vacated) Sk* (vacated) Ceiling: 0.01 ppm (vacated) Ceiling: 0.11 mg/m <sup>3</sup>	Ceiling: 0.01 ppm Ceiling: 0.11 mg/m <sup>3</sup>

**Appropriate engineering controls**

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves. Impervious gloves.

<b>Skin and body protection</b>	Wear suitable protective clothing. Long sleeved clothing.
<b>Respiratory protection</b>	Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
<b>General hygiene considerations</b>	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Do not breathe vapor or mist. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Liquid
<b>Color</b>	Colorless to yellow
<b>Odor</b>	Odorless
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	No data available	None known
<b>Flash point</b>	> 186.66 °C / 368 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Relative vapor density</b>	No data available	None known
<b>Relative density</b>	No data available	None known
<b>Water solubility</b>	Insoluble in water	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	225 °C / 437 °F	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	240 centipoise @ 77 °F	None known
<b><u>Other information</u></b>		
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	
<b>Softening point</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC content</b>	No information available	
<b>Liquid Density</b>	No information available	
<b>Bulk density</b>	No information available	

## 10. Stability and reactivity

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	Excessive heat.
<b>Incompatible materials</b>	Strong acids. Strong bases. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause sensitization in susceptible persons. (based on components). May cause irritation of respiratory tract. Toxic by inhalation.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause sensitization by skin contact. Causes skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. May cause additional affects as listed under "Inhalation". Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Symptoms</b>	Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing. Coughing and/ or wheezing. Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Difficulty in breathing.
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<b><u>Acute toxicity</u></b>	Toxic by inhalation.
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#### Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

<b>ATEmix (oral)</b>	5,233.70 mg/kg
<b>ATEmix (dermal)</b>	3,865.40 mg/kg
<b>ATEmix (inhalation-dust/mist)</b>	0.501 mg/l

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
4,4' Methylene-dicyclohexyl diisocyanate 5124-30-1	= 9900 mg/kg ( Rat )	> 7000 mg/kg ( Rat )	= 434 mg/m <sup>3</sup> ( Rat ) 4 h
2,2,4-Trimethyl-1,3-pentanediol diisobutyrate 6846-50-0	> 3200 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	> 5.3 mg/L ( Rat ) 6 h

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	May cause respiratory irritation.
<b>STOT - repeated exposure</b>	No information available.
<b>Target organ effects</b>	Respiratory system, Eyes, Skin.
<b>Aspiration hazard</b>	No information available.
<b>Other adverse effects</b>	No information available.
<b>Interactive effects</b>	No information available.

**12. Ecological information**

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
4,4' Methylene-dicyclohexyl diisocyanate 5124-30-1	-	LC50: =1.2mg/L (96h, Brachydanio rerio) LC50: 1.2 - 2.76mg/L (96h, Brachydanio rerio)	-	-
2,2,4-Trimethyl-1,3-pentanediol diisobutyrate 6846-50-0	-	LC50: >1.55mg/L (96h, Pimephales promelas)	-	EC50: >1.46mg/L (48h, Daphnia magna)

**Persistence and degradability** No information available.

**Bioaccumulation** There is no data for this product.

**Other adverse effects** No information available.

**13. Disposal considerations**

**Disposal methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**14. Transport information**

**DOT** Not regulated

**15. Regulatory information**

**International Inventories**

**TSCA** Contact supplier for inventory compliance status.  
**DSL/NDSL** Contact supplier for inventory compliance status.  
**EINECS/ELINCS** Contact supplier for inventory compliance status.  
**ENCS** Contact supplier for inventory compliance status.  
**IECSC** Contact supplier for inventory compliance status.  
**KECI** Contact supplier for inventory compliance status.  
**PICCS** Contact supplier for inventory compliance status.  
**AIIC** Contact supplier for inventory compliance status.  
**NZIoC** Contact supplier for inventory compliance status.

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AIIC** - Australian Inventory of Industrial Chemicals  
**NZIoC** - New Zealand Inventory of Chemicals

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
4,4' Methylene-dicyclohexyl diisocyanate - 5124-30-1	1.0

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate



classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
4,4' Methylene-dicyclohexyl diisocyanate 5124-30-1	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

<b>NFPA</b>	Health hazards 3	Flammability 0	Instability 0	Special hazards -
<b>HMIS</b>	Health hazards 2 *	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Legend**

- SVHC: Substances of Very High Concern for Authorization:
- PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
- vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
- STOT: Specific Target Organ Toxicity
- ATE: Acute Toxicity Estimate
- LC50: 50% Lethal Concentration
- LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

- Agency for Toxic Substances and Disease Registry (ATSDR)
- U.S. Environmental Protection Agency ChemView Database
- European Food Safety Authority (EFSA)
- Environmental Protection Agency
- Acute Exposure Guideline Level(s) (AEGL(s))
- U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
- U.S. Environmental Protection Agency High Production Volume Chemicals
- Food Research Journal

Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Revision date** 27-Nov-2024  
**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 27-Nov-2024

Revision Number 1

## 1. Identification

### Product identifier

**Product Name** Part B: Simpack™ 80A-II

### Other means of identification

**Product Code(s)** FG-2476B

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** Polyurethane Curative

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### **Supplier Address**

Smooth-On, Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

**E-mail** sds@smooth-on.com

### Emergency telephone number

**Emergency Telephone** Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

### Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Serious eye damage/eye irritation	Category 2A
Specific target organ toxicity (repeated exposure)	Category 2

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements



Warning

**Hazard statements**

H302 - Harmful if swallowed

H312 - Harmful in contact with skin

H319 - Causes serious eye irritation

H373 - May cause damage to organs through prolonged or repeated exposure

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves/clothing and eye/face protection.

**Precautionary Statements - Response**

Get medical advice/attention if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water and soap.

Call a POISON CENTER or doctor if you feel unwell.

Take off contaminated clothing and wash it before reuse.

IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.

Rinse mouth.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Other information**

Toxic to aquatic life with long lasting effects.

**3. Composition/information on ingredients****Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Diethyltoluenediamine	68479-98-1	15 - 40	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. First-aid measures****Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance.

**Inhalation**

Remove to fresh air.

**Eye contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

**Skin contact**

Wash off immediately with plenty of water for at least 15 minutes. If symptoms persist, call a physician.

<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8). Avoid contact with skin, eyes or clothing.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	May cause redness and tearing of the eyes. Burning sensation.
<b>Effects of Exposure</b>	May cause damage to organs through prolonged or repeated exposure.

**Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	Treat symptomatically.
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**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Do not eat, drink or smoke when using this product.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.

**8. Exposure controls/personal protection****Control parameters**

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

**Appropriate engineering controls**

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection** Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

**9. Physical and chemical properties****Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid
<b>Appearance</b>	Liquid
<b>Color</b>	clear
<b>Odor</b>	Sharp Pungent
<b>Odor threshold</b>	No information available

<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known

<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	No data available	None known
<b>Flash point</b>	132.222 °C / 270 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Relative vapor density</b>	>1	None known
<b>Relative density</b>	No data available	None known
<b>Water solubility</b>	Insoluble in water	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	1,500 centipoise	None known
<b><u>Other information</u></b>		
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	
<b>Softening point</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC content</b>	No information available	
<b>Liquid Density</b>	No information available	
<b>Bulk density</b>	No information available	

## 10. Stability and reactivity

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	None known based on information supplied.
<b>Incompatible materials</b>	None known based on information supplied.
<b>Hazardous decomposition products</b>	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available. May cause irritation. Prolonged contact may cause redness and irritation. May be absorbed through the skin in harmful amounts. Harmful in contact with skin. (based on components).

**Ingestion** Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** May cause redness and tearing of the eyes.

**Acute toxicity** Harmful if swallowed. Harmful by skin contact.

**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 535.50 mg/kg  
 ATEmix (dermal) 1,214.40 mg/kg

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Diethyltoluenediamine 68479-98-1	= 485 mg/kg ( Rat )	= 700 mg/kg ( Rabbit )	-

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** No information available.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** May cause damage to organs through prolonged or repeated exposure.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

**12. Ecological information**

**Ecotoxicity** Toxic to aquatic life with long lasting effects.



**Persistence and degradability** No information available.

**Bioaccumulation**

**Component Information**

Chemical name	Partition coefficient
Diethyltoluenediamine 68479-98-1	1.4

**Other adverse effects** No information available.

**13. Disposal considerations**

**Disposal methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**14. Transport information**

**DOT** Not regulated

**TDG** Not regulated

**ICAO (air)**

**IATA** Regulated  
 This product is not regulated for single or combination packaging having a net quantity of 5L or less.  
**UN number or ID number** 3082  
**UN proper shipping name** Environmentally hazardous substance, liquid, n.o.s. (Diethyltoluenediamine)  
**Transport hazard class(es)** 9  
**Packing group** III

**IMDG** Regulated  
 This product is not regulated for single or combination packaging having a net quantity of 5L or less.  
**UN number or ID number** 3082  
**UN proper shipping name** Environmentally hazardous substance, liquid, n.o.s. (Diethyltoluenediamine)  
**Transport hazard class(es)** 9  
**Packing group** III  
**EmS-No.** F-A, S-F  
**Marine Pollutant** Marine pollutant

**15. Regulatory information**

**International Inventories**

\*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECI</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

**Legend:**

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AIIC** - Australian Inventory of Industrial Chemicals
- NZIoC** - New Zealand Inventory of Chemicals

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
2-Ethylhexanoic acid 149-57-5	X	-	-
2,6-Dimethylheptan-4-one 108-83-8	X	X	X

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

## 16. Other information

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2 *	<b>Flammability</b> 0	<b>Physical hazards</b> 0	<b>Personal protection</b> X

*Chronic Hazard Star Legend*                      \* = *Chronic Health Hazard*

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Legend

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

#### Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

#### Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGl(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Revision date** 27-Nov-2024  
**Revision Note** No information available.

#### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**