



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 10-Jan-2025

Revision Number 1

1. Identification

Product identifier

Product Name Free Form Detailer
Smooth-Solv

Other means of identification

Product Code(s) FG-7919

UN number or ID number 1268

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Sculpting Aid and Solvent

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Smooth-On, Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

2. Hazard(s) identification

Classification

Flammable liquids	Category 3
Acute toxicity - Inhalation (Vapors)	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Aspiration hazard	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements



Danger

Hazard statements

H226 - Flammable liquid and vapor
H304 - May be fatal if swallowed and enters airways
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H340 - May cause genetic defects
H350 - May cause cancer

Precautionary Statements - Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves/clothing and eye/face protection.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wash face, hands and any exposed skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground and bond container and receiving equipment.
Use only non-sparking tools.
Take action to prevent static discharges.
Keep cool.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
If skin irritation or rash occurs: Get medical advice/attention.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
Wash contaminated clothing before reuse.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor.
IF SWALLOWED: Immediately call a POISON CENTER or doctor.
Do NOT induce vomiting.
In case of fire: Use CO₂, dry chemical, or foam to extinguish.

Precautionary Statements - Storage

Store locked up.
Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other information

May be harmful if swallowed. May be harmful in contact with skin. Harmful to aquatic life with long lasting effects. Toxic to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Naphtha, petroleum, hydrotreated heavy	64742-48-9	50 - 100	*
2-Butoxyethanol	111-76-2	10 - 30	*
D-Limonene	5989-27-5	1 - 15	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention. Immediate medical attention is required.
Inhalation	Aspiration into lungs can produce severe lung damage. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	ASPIRATION HAZARD IF SWALLOWED - CAN ENTER LUNGS AND CAUSE DAMAGE. Do NOT induce vomiting. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Do not breathe vapor or mist.

Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives. Difficulty in breathing. Coughing and/ or wheezing. Dizziness. May cause redness and tearing of the eyes. Burning sensation.
Effects of Exposure	May cause cancer. Mutagenic effects.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically. Because of the danger of aspiration, emesis or gastric lavage should not be employed unless the risk is
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justified by the presence of additional toxic substances.

5. Fire-fighting measures

Suitable Extinguishing Media Large Fire	Dry chemical. Carbon dioxide (CO ₂). Water spray. Alcohol resistant foam. CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Do not breathe vapor or mist.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use
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according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes. Do not breathe vapor or mist. Handle product only in closed system or provide appropriate exhaust ventilation.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up. Keep out of the reach of children. Store away from other materials.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
2-Butoxyethanol 111-76-2	TWA: 20 ppm	TWA: 50 ppm TWA: 240 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 120 mg/m ³ (vacated) Sk* Sk*	IDLH: 700 ppm TWA: 5 ppm TWA: 24 mg/m ³

Biological occupational exposure limits

Chemical name	ACGIH
2-Butoxyethanol 111-76-2	200 mg/g creatinine - urine (Butoxyacetic acid with hydrolysis) - end of shift

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Hand protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron. Antistatic boots.

Respiratory protection

Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be

required.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing. Do not breathe vapor or mist. Remove and wash contaminated clothing and gloves, including the inside, before re-use.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	clear
Odor	Mild petroleum / solvent
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	> 43.889 °C / 111 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	0.78	None known
Water solubility	Negligible	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	< 100 Centipoise	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks. Excessive heat.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Aspiration into lungs can produce severe lung damage. May cause pulmonary edema. Pulmonary edema can be fatal. May cause irritation of respiratory tract. Toxic by inhalation. (based on components).
Eye contact	Specific test data for the substance or mixture is not available. May cause irritation. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Repeated exposure may cause skin dryness or cracking. Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Potential for aspiration if swallowed. May cause lung damage if swallowed. Aspiration may cause pulmonary edema and pneumonitis. May be fatal if swallowed and enters airways. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Difficulty in breathing. Coughing and/ or wheezing. Dizziness. Redness. May cause redness and tearing of the eyes.

Acute toxicity Toxic by inhalation.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	2,657.10 mg/kg
ATEmix (dermal)	2,375.20 mg/kg
ATEmix (inhalation-vapor)	>10 mg/l
ATEmix (inhalation-dust/mist)	> 1 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Naphtha, petroleum, hydrotreated heavy 64742-48-9	> 6000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	-
2-Butoxyethanol 111-76-2	= 470 mg/kg (Rat)	= 435 mg/kg (Rabbit)	3 mg/l (Vapor)
D-Limonene 5989-27-5	= 5200 mg/kg (Rat) = 4400 mg/kg (Rat)	> 5 g/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Contains a known or suspected mutagen. Classification based on data available for ingredients. May cause genetic defects.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
2-Butoxyethanol 111-76-2	A3	Group 3	-	-
D-Limonene 5989-27-5	-	Group 3	-	-

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Target organ effects Liver, Kidney, Respiratory system, Eyes, Skin, Central nervous system, Blood, hematopoietic system.

Aspiration hazard May be fatal if swallowed and enters airways.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Naphtha, petroleum, hydrotreated heavy 64742-48-9	-	LC50: =2200mg/L (96h, Pimephales promelas)	-	-
2-Butoxyethanol 111-76-2	-	LC50: =1490mg/L (96h, Lepomis macrochirus) LC50: =2950mg/L (96h,	-	EC50: >1000mg/L (48h, Daphnia magna)

D-Limonene 5989-27-5	-	Lepomis macrochirus) LC50: 0.619 - 0.796mg/L (96h, Pimephales promelas) LC50: =35mg/L (96h, Oncorhynchus mykiss)	-	-
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Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
2-Butoxyethanol 111-76-2	0.81
D-Limonene 5989-27-5	4.38

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT Regulated
UN number or ID number 1268
Proper shipping name Petroleum distillates, n.o.s. (Naphtha Solvent)
Transport hazard class(es) 3
Packing group III

TDG Regulated
UN number or ID number 1268
UN proper shipping name Petroleum distillates, n.o.s. (Naphtha Solvent)
Transport hazard class(es) 3
Packing group III

IATA Regulated
UN number or ID number 1268
UN proper shipping name Petroleum distillates, n.o.s. (Naphtha Solvent)
Transport hazard class(es) 3
Packing group III

IMDG Regulated

UN number or ID number	1268
UN proper shipping name	Petroleum distillates, n.o.s. (Naphtha Solvent)
Transport hazard class(es)	3
Packing group	III

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECI	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
2-Butoxyethanol - 111-76-2	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
2-Butoxyethanol 111-76-2	X	X	X
D-Limonene 5989-27-5	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 3	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 3 *	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Revision date 10-Jan-2025
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the

date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet